Shandong Weike CNC Machinery Co., Ltd
Add:No.101,Building 22,LianchengZhizao Industrial Park,No. 1591Yuqing Road, Ping'an Street, Changqing District,Jinan City, Shandong Province,China
Email: sales1@weikeshukong.com
Mobile/Wechat/Whatsapp:+86 178 6058 9700

Product Specification

Delivery time:25-30 working days after receiving your remittance
Payment term:T/T 30% in advance，balance before shipping
Port of Shipment:Qingdao
Mode of Despatch:by sea
Shandong Weike CNC Machinery Co., Ltd
Email: sales1@weikeshukong.com
Mobile/Wechat/Whatsapp:+86 178 6058 9700



CERTIFICATE OF QUALITY MANAGEMENT SYSTEM

Certificate No：62725Q1331R0S

Hereby certify that

Shandong Weike Cnc Machinery Co., Ltd.

Unified social credit code：91370113MA3P4E4P5P

Registration Address : No.101, Building 22, Phase II, Liancheng Zhizaoshidai Industrial Park, Yuqing Road No.1591, Ping'an Sub-district, Changqing District, Jinan City, Shandong Province
Audit Address : No.101, Building 22, Phase II, Liancheng Zhizaoshidai Industrial Park, Yuqing Road No.1591, Ping'an Sub-district, Changqing District, Jinan City, Shandong Province; No.1, Hongyu Industrial Park, Ping'an Sub-district Office, Changqing District, Jinan City, Shandong Province

Quality management system in line with

GB/T 19001-2016 idt ISO 9001:2015《Quality management systems-Requirements》

Scope of Certification

Production of processing equipment for aluminum-plastic door and window profiles and industrial aluminum profiles

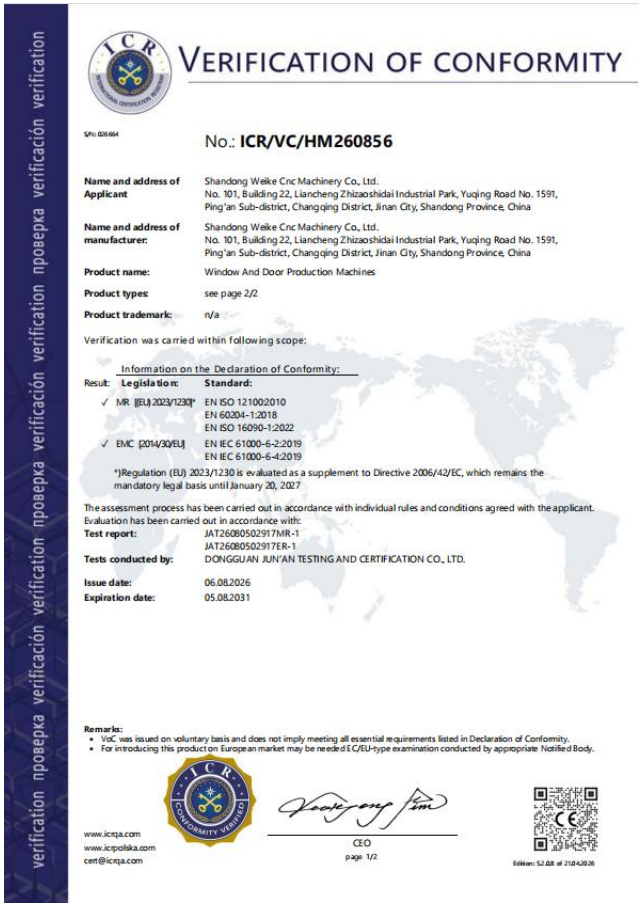
Certified Since: Aug 25, 2025 Valid From: Aug 17, 2026 Valid Until: Aug 24, 2028

This certificate will remain valid only if the certified organization accepts surveillance audit within the validity period and is audited to be qualified. The administrative licenses and qualifications stipulated involved in the scope must be used in conjunction with this certificate.

Sign and issue

JingXin Certification (Beijing) Co., Ltd.

Address: No.913, 9th Floor, Building 1, Fengzhuyuan Second Residential Quarter, No.18 Jiaomen, Fengtai District, Beijing
Post code: 100068 Tel: 010-87568032 13260031488 Website: www.isojx.org.cn
Information of this certificate can be queried on the websites of CNCA (www.cnca.gov.cn) and our organization (www.isojx.org.cn).



VERIFICATION OF CONFORMITY

No.: **ICR/VC/HM260856**

Name and address of Applicant	Shandong Weike Cnc Machinery Co., Ltd. No. 101, Building 22, Liancheng Zhizaoshidai Industrial Park, Yuqing Road No. 1591, Ping'an Sub-district, Changqing District, Jinan City, Shandong Province, China
Name and address of manufacturer:	Shandong Weike Cnc Machinery Co., Ltd. No. 101, Building 22, Liancheng Zhizaoshidai Industrial Park, Yuqing Road No. 1591, Ping'an Sub-district, Changqing District, Jinan City, Shandong Province, China
Product name:	Window And Door Production Machines
Product types:	see page 2/2
Product trademark:	n/a

Verification was carried within following scope:

Information on the Declaration of Conformity:

Result:	Legislation:	Standard:
✓	MR (EU) 2023/1230)*	EN ISO 12100:2010 EN 60204-1:2018 EN ISO 16090-1:2022
✓	EMC (2014/30/EU)	EN IEC 61000-6-2:2019 EN IEC 61000-6-4:2019

*)Regulation (EU) 2023/1230 is evaluated as a supplement to Directive 2006/42/EC, which remains the mandatory legal basis until January 20, 2027

The assessment process has been carried out in accordance with individual rules and conditions agreed with the applicant.
Evaluation has been carried out in accordance with:

Test report:	JAT26080502917MR-1 JAT26080502917ER-1
Tests conducted by:	DONGGUAN JUN'AN TESTING AND CERTIFICATION CO., LTD.
Issue date:	06.08.2026
Expiration date:	05.08.2031

Remarks:
- VoC was issued on voluntary basis and does not imply meeting all essential requirements listed in Declaration of Conformity.
- For introducing this product on European market may be needed EC/EU-type examination conducted by appropriate Notified Body.

www.icrqa.com
www.icrpolska.com
cert@icrqa.com

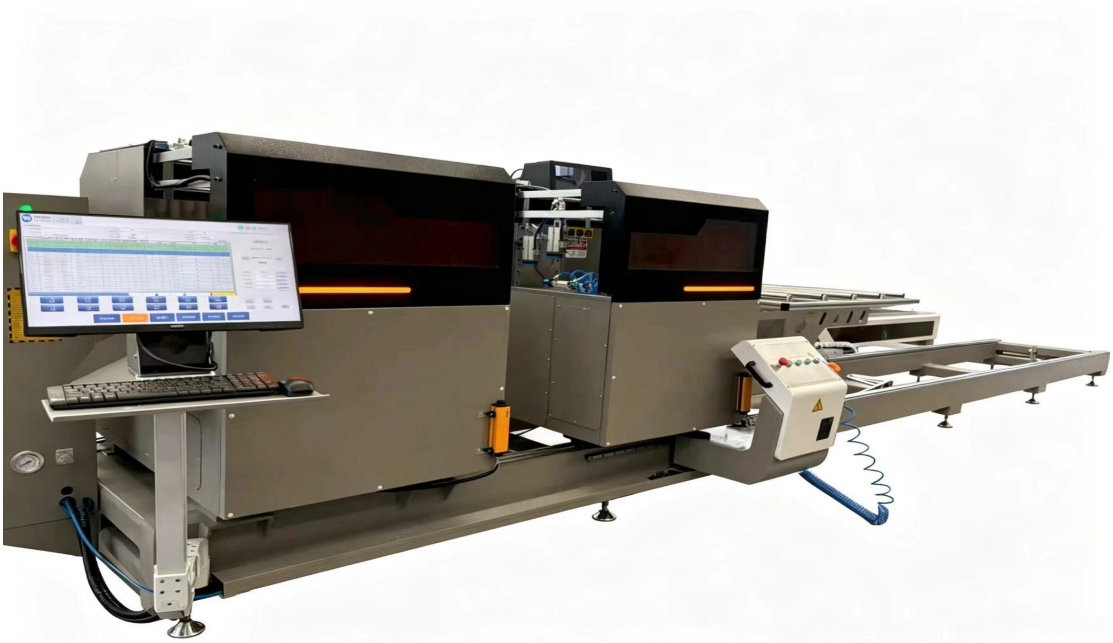
CEO

page 1/2

Edition: 52.08 of 21.04.2026

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Aluminum Profile Heavy-Duty CNC Double-Head Precision Cutting Saw



Product Introduction:

1. This machine is mainly used for cutting industrial aluminium profiles and curtain wall materials, and is also suitable for cutting PVC and wooden profiles, offering a wide range of applications.
2. It is equipped with a Han's CNC control system, enabling automatic positioning and cutting for different sizes, which greatly improves production automation.
3. It is used for double-headed cutting of aluminum profiles at 45° and 90° angles.
4. It adopts a dual-head reciprocating motion design with feed cylinder control. The structure is compact, the layout is reasonable, and it is easy to operate with smooth running, low noise, high processing accuracy, convenient maintenance, and long service life.
5. The high-precision spindle guarantees stable and smooth movement of the saw blade during operation.
6. Equipped with specialized hard alloy saw blades, it ensures excellent cutting surface quality and outstanding durability.
7. The two saw heads can work independently or simultaneously, providing flexible operation to meet different production needs.

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Technical parameters:

Model	WZJM-CNC-550×4200
Input power supply	380V/50HZ
Total power	6.85KW
Spindle Motor	2×3KW / 2840r/min
Servo Motor	0.85KW
Working Pressure	0.5～0.8MPa
Cutting Range	45degree:170mm W 130mm H;350mm W 80mm H 90degree:170mm W 185mm H;350mm W 110mm H
Cutting Length	Max 4200mm/Min 480mm
Cutting Angles	90°, 45°
Blade Specification	ø550×ø30×4.7×Z144
Overall Dimension	5800×1600×1800 mm
Weight	3000kg

Main electrical appliances and component configuration:

NO.	Name	Model	Brand	Remarks/Origin
1	Operating System	DZZK	Han's	Shenzhen
2	Servo motor	0.85KW	Inovance	Shenzhen
3	Servo reducer	VRSF	Nidec	Japan
4	Cutting spindle motor	3KW	Tianyang	Guangdong
5	Electrical components	CDB6I	Schneider	France
6	Feed roller guide	20	PEK	Italy
7	Rack	020-10	VASTUN/YYC	Taiwan, China
8	Electromagnetic Valve	4V210-24V	HSJ	Zhejiang
9	Rotary switch / Push button	ZB2-BE	Schneider	France
10	Air tube	PUΦ8	SAMTAM	Taiwan, China
11	Connector	Φ8	FUKAI	Zhejiang
12	Oil water separator	AL3000-03	LESHANG	Zhejiang
15	Saw blade	Φ550	Dongwang/KUREEKE	Hebei / Nanjing

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Machine details:

Operation Panel



The Shenzhen Han's Intelligent Control system supports data import from window and door software via network or USB.



Importing data through a USB flash drive can avoid tedious manual input or settings.

Product Description



The automated elevating protective shield ensures a secure working environment.



The automatic data printing function can output relevant cutting data immediately after the cutting job is completed, eliminating the need for operators to manually record or organize. This greatly saves time, thus improving overall work efficiency.



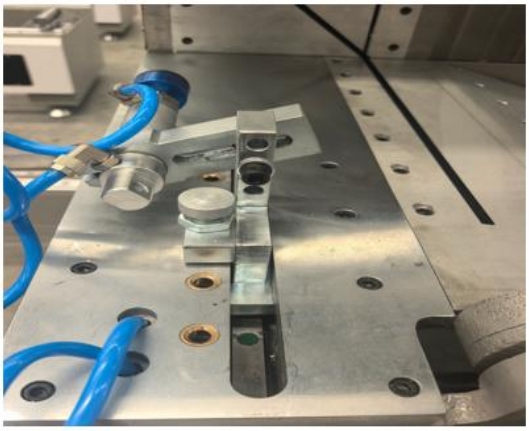
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Cutting Capacity and Range

Casting integrated machine head, 90° and 45° internal swing cutting, large cutting range, no need for frequent material loading.



45degree:170mm width 130mm height;350mmwidth 80mm height
90degree: 170mm width 185mm height; 350mmwidth 110mm height



Adjustable Clamping

Safety grating

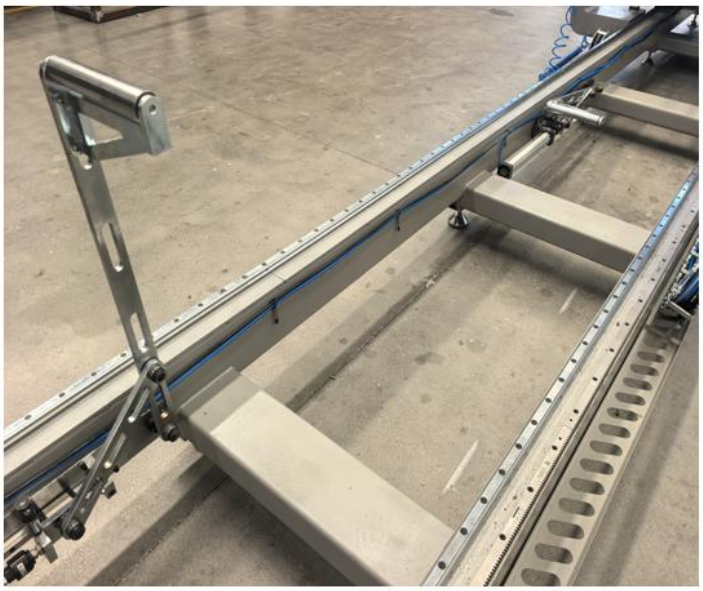


safety grating

The equipment is equipped with safety grating, which can ensure that when people or objects enter the dangerous area during the operation of the machine, they can stop or slow down the mechanical movement in time to prevent accidents.

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Automatic Lifting Function



The material support rack is equipped with two automatic lifting supports. All support racks are constructed from steel and aluminum, ensuring long-term use without deformation or wear, and providing higher stability.

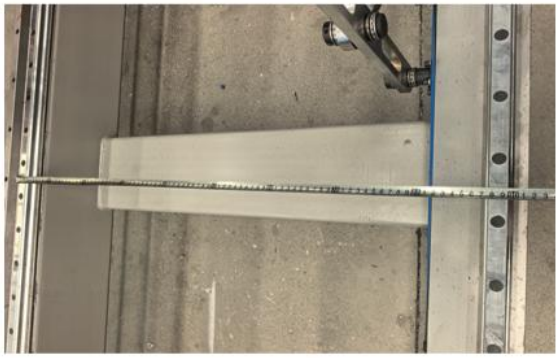
Steel Aluminum Tank Chain



The tank chain is made of outer steel and inner aluminum, which has good corrosion resistance and prolongs the service life of cables, wires and gas pipes.

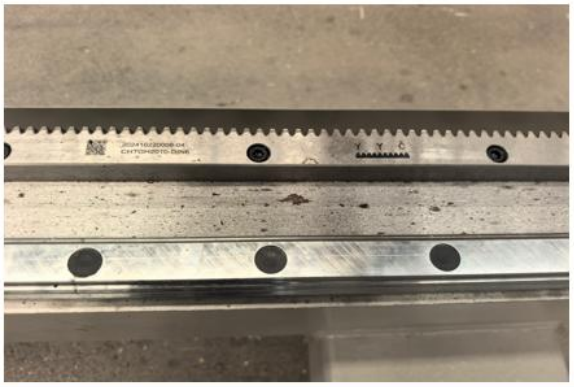
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Track Center Distance

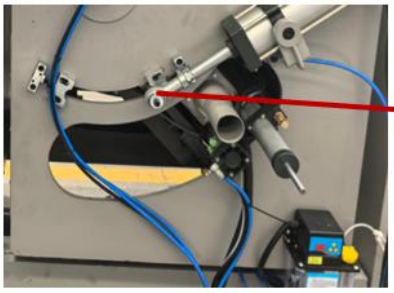


The distance between the two rails is 870mm,ensure that the machine is more stable.

The guide rails are high-precision 30 linear guide rails.



Machine Details



The metal block is added here, and the original point connection is changed into surface connection, so that the contact area is larger, the stability is higher and the adjustment angle is more accurate.



An electronic oil pump provides automatic lubrication and maintenance for the guide rails.

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Machine Details



Shenzhen Inovance servo motor

Nidec reducer



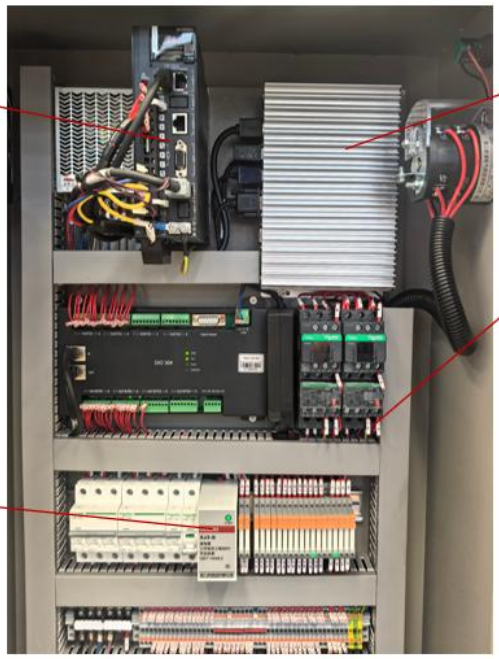
The spindle motor drives the saw blade via a synchronous belt.

Detailed Display of Distribution Box

Server Driver

The absolute servo system is upgraded with position memory function, eliminating the need for homing at startup.

Phase sequence protection relay: automatically recognizes the phase sequence of the power supply, prevents equipment from reversing due to phase sequence errors, and avoids accidents and equipment damage.



Han's Industrial PC

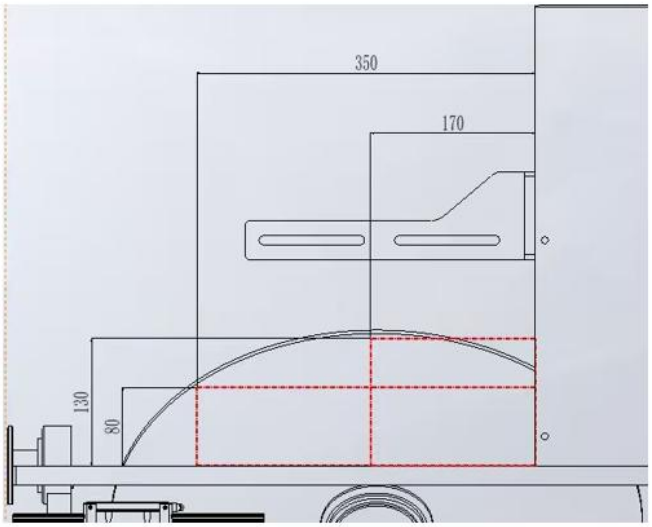
Thermal protector: prevents short circuits caused by motor overheating.



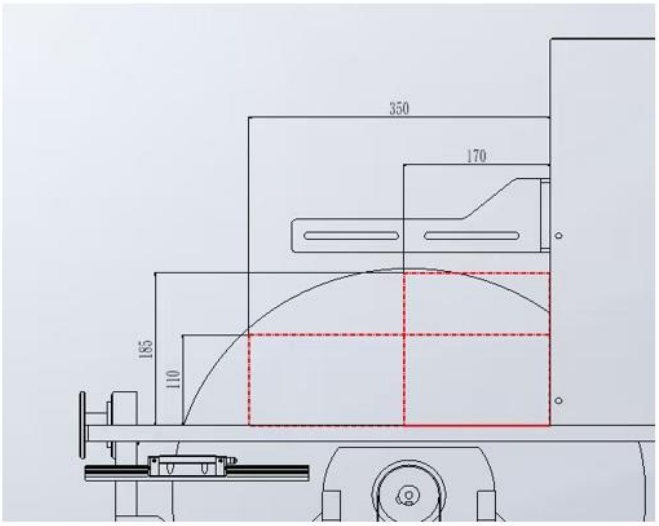
HSJ Electromagnetic Valve

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Cutting Curve



At 45°



At 90°

Cutting Sample Display



